TOTO_®

Sustainable Minds®

Transparency Report (EPD)

1.0-1.28 GPF **Commercial Wall-Hung Toilet** CT728CU(V)(G)(X)

work with the TOTO Ultra High-Efficiency EcoPower[®] Flush Valves, which feature low



Performance dashboard

Features & functionality

Ultra High efficiency, 1.0 GPF / 3.8 LPF and 1.28 GPF / 4.8 LPF, flushometer toilet

A sustainable, high-performance TORNADO FLUSH[®] system

Design for use with TOTO ultra low-flow EcoPower[®] flushometer valve

ADA compliant

Wall-HungToilet

Visit TOTO for more product specifications: 1.0-1.28 GPF Commercial Wall-Hung Toilet, CT728CU(V)(G)(X)

MasterFormat® 22 42 13

Environment & materials

Improved by:

Saves 38% and 20% more water than standard 1.6gpf toilets

Certification & rating systems:

Contributes to earning credits in LEED®

Declare[™] label, LBC Red list free

See LCA, interpretation & rating systems

See materials, interpretation & rating systems



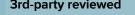
SM Transparency Report (EPD)[™] + Material Health Overview[™]

EPD LCA

This environmental product

SUMMARY Reference PCR

TOTO USA 1155 Southern Road



Transparency Report (EPD)

Ø

3rd-party verified

Validity: 06/24/2024 - 06/24/2029 TOTO - 20240624 - 002

Material MATERIAL HEALTH evaluation Ø Self-declared

declaration (EPD) was externally verified by Jack Geibig (Ecoform) on behalf of NSF according to ISO 14044; ISO 21930:2017; SM Part A: LCA calculation rules and report requirements, 2023; SM Part B: **Commercial Toilets; and ISO** 14025:2006.

In accordance with ISO 14044 and the referenced PCR, the life cycle assessment was conducted by Sustainable Minds and critically reviewed by Jack Geibig (Ecoform) on behalf of NSF.

Ecoform, LLC

11903 Black Road Knoxville, TN 37932 (865) 850-1883

NSF International P.O Box 130140 789 N.Dixboro Road Ann Arbor, MI 48105, USA 734 769 8010



Regions; system boundaries North America; Cradle-to-grave

Functional unit

One commercial toilet in an average commercial environment

LCIA methodology; LCA software; LCI database

TRACI 2.1; SimaPro Analyst 9.5; ecoinvent and USLCI databases

Public LCA

LCA background report of TOTO sanitary ceramic products -

Morrow, GA 30260

Contact us

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LCA results & interpretation

LCA results & interpretation

EPD additional of

Material healt

Scope and summary



Functional unit

One commercial toilet in an average commercial environment. The expected service life (ESL) of a building is 75 years, and all use stage activity and impacts are accounted for in that full ESL period. The reference service life (RSL) of the toilet is 30 years, which is an industry-accepted average lifespan based on the economic lifespan of the product.

Maintenance

Regular cleaning is assumed to use 1.69 fl oz (50mL) of a 1% sodium lauryl sulfate (SLS) solution daily for 75 years, which is building estimated service life. The use of 50mL/day over 260days/year for 75 years gives a total of 975L of solution. Using a density of 1.01kg/L for a 1% SLS solution, 985kg of solution will be needed over the course of 75 years. Therefore, 9.8kg of SLS plus 975kg of water were included in the model.

Replacement

An additional 1.5 products are included as replacements, with all life cycle modules considered, over the building's ESL of 75 years. Electrical and other hardware components, especially related to rubber for watertight connections and moving parts, require replacement earlier than the 30-year RSL.

Manufacturing data

Manufacturing data has been collected and compiled for TOTO India. **Data reporting period:** 2023.

Material composition greater than 1% by weight

PART	MATERIAL	% WT .
Product	Ceramic	93%
Packaging	Corrugated board	4%
Product	Brass spud nut and washers	1%
Other	Misc components	2%

Total impacts by life cycle stage [mPts/func unit]

7.50E+01	LIFE CYCLE STAGE	MPTS/FUNC. UNIT
	Production	13.50
6.00E+01 -	Construction	1.88
	Use	53.3

What's causing the greatest impacts

All life cycle stages

The use stage [B1-B7] dominates the results for all impact categories. The replacements module [B4] is highly dominant in all categories because of the necessity to consider an additional 1.5 products as replacements. All life cycle modules are considered throughout the estimated service life (ESL) of the building, which is 75 years. The production stage [A1-A3] itself is slightly significant but does not dominate in any impact category. Additionally, the processes associated with dismantling the product and final waste treatment during the end-of-life stage do not have a significant impact.

Chinaware CT728CU

Production stage [A1-A3]

The ceramic parts dominate all impact categories in the production stage except for ozone depletion, non-carcinogenics, and eutrophication. The brass parts together with the injection molding process have dominant contributions to the ozone depletion, non-carcinogenics, and eutrophication impact categories. The remaining parts and processes contribute between 4% and 23% of the overall impacts in the rest of the categories. The entire production stage itself accounts for 22% of the global warming potential impact category.

Construction stage [A4-A5]

Installation of the product dominates impacts in the construction stage. Transportation by truck for delivery to the installation site contributes the most, and this stage contributes to approximately 1% of the total global warming potential impacts throughout the product's life cycle.

Use stage [B1-B7]

Product replacements dominate impacts in the use stage. The use stage itself dominates all impact categories (>75%) due to the consideration of an additional 1.5 products as replacements.

End-of-life stage [C1-C4]

The transportation to landfill dominates impacts in the end-of-life stage. Transportation and the processes for dismantling the product contribute to a relatively low portion of global warming potential (~0.1%) but account for approximately 13% of smog formation.

How we're making it greener

TOTO PeoplePlanetWater[™] programs improving environmental performance

- Dual-Max[®], E-Max[®], Tornado Flush[™], 1G[®], and EcoPower[®] reduce water consumption in the use phase
- Energy efficiency programs optimize the firing process
- Modular packing methods increase the fill rate of a trailer, cutting down



on the number of trips needed

• 100% of post-industrial ceramic waste is recycled

See how we make it greener

LCA results

LIFE CYCLE STAGE	PRODUCTION	CONSTRUCTION	USE	END OF LIFE
	(X) A1 Raw materials	(X) A4 Transportation/ Delivery	(X) B1 Use	(X) C1 Deconstruction/ Demolition
	(X) A2 Transportation	(X) A5 Construction/ Installation	(X) B2 Maintenance	(X) C2 Transportation
	(X) A3 Manufacturing		(X) B3 Repair	(X) C3 Waste processing
			(X) B4 Replacement	(X) C4 Disposal
Information modules:			(X) B5 Refurbishment	
Included (X) Excluded (MND)*			(X) B6 Operational energy use	
			(X) B7 Operational water use	
	RILHT			

SM Single Score

Impacts per toilet	13.5 mPts	1.88 mPts	53.3 mPts	1.20 mPts
Materials or processes contributing >20% to total impacts in each life cycle stage	Ceramic parts production together with brass parts and injection molding process.	Transportation of the product to installation site or consumer and disposal of packaging.	Cleaning agent and water used during maintenance and embedded energy used to treat cleaning water.	Transport to waste processing and disposal of material flows transported to a landfill.

TRACI v2.1 results per functional unit

LIFE CYCLE STAGE			PRODUCTION	CONSTRUCTION	USE	END OF LIFE
Ecological dan	nage					
Impact category	Unit					
Global warming	kg CO ₂ eq	0	2.08E+02	1.34E+01	7.44E+02	9.54E-01
Ozone depletion	kg CFC-11 eq	0	3.55E-06	6.50E-08	1.70E-05	8.65E-08
Acidification	kg SO₂ eq	0	4.76E-01	4.62E-01	3.95E+00	5.71E-01
Eutrophication	kg N eq	0	7.86E-02	2.92E-02	4.19E-01	3.63E-02
Human health	damage					
Impact category	Unit					
		0				

1.54E+01

5.84E-03

kg O_3 eq

kg PM_{2.5} eq

8.06E+00

4.39E-02

0

Impact category	Unit					
Carcinogenics	CTU _h	0	3.00E-06	1.81E-07	1.13E-05	2.51E-08
Non-carcinogenics	CTU _h	0	2.82E-05	1.70E-06	1.05E-04	2.26E-07
Ecotoxicity	CTU _e	0	1.08E+02	3.23E+01	4.25E+02	4.28E+00
Fossil fuel depletion	MJ surplus	8	1.29E+02	2.34E+01	7.01E+02	3.54E+00

References

Smog

Respiratory effects

LCA Background Report

LCA background report of TOTO sanitary ceramic products, 2024; SimaPro Analyst 9.5; ecoinvent v3, Industry data 2.0, and US-EI 2.2 databases; TRACI 2.1.

ISO 14025, "Sustainability in buildings and civil engineering works -- Core rules for environmental product declarations of construction products and services"

ISO 21930:2017, "Sustainability in Building Construction — Environmental Declaration of Building Products" serves as the core PCR along with Sustainable Minds Part A.

SM Part A: LCA calculation rules and report requirements, version 2023

August, 2023. PCR review conducted by the Sustainable Minds TAB, tab@sustainableminds.com.

SM Part B: Commercial toilets, v3.0

March, 2024. PCR review conducted by Jack Geibig, Chair (Ecoform) Jgeibig@ecoform.com; Hugues Imbeault-Tétreault, ing., M.Sc.A. (Groupe AGÉCO); Rebe Feraldi, LCACP, CLAR (Pacific Northwest National Laboratory).

Download PDF SM Transparency Report/EPD

SM Transparency Reports (TR) are ISO 14025 Type III environmental declarations (EPD) that enable purchasers and users to compare the potential environmental performance of products on a life cycle basis. They are designed to present information transparently to make the limitations of comparability more understandable. Environmental declarations of products that conform to the same PCR and include the same life cycle stages, but are made by different manufacturers, may not sufficiently align to support direct comparisons. They therefore cannot be used as comparative assertions unless the conditions as defined in ISO 14025 Section 6.7.2. 'Requirements for Comparability' are satisfied. In order to support comparative assertions, this EPD meets all comparability requirements stated in ISO 14025:2006. However, differences in certain assumptions, data quality, and variability between LCA data sets may still exist. Any EPD comparison must be carried out at the building level per ISO 21930 guidelines, use the same subcategory PCR where applicable, include all relevant information modules, be limited to EPDs applying a functional unit, and be based on equivalent scenarios with respect to the context of construction works. Some LCA impact categories and inventory items are still under development and can have high levels of uncertainty. To promote uniform guidance on the data collection, calculation, and reporting of results, the ACLCA methodology (ACLCA 2019) was used.

Rating systems

The intent is to reward project teams for selecting products from manufacturers who have verified improved life-cycle environmental performance.

2.03E+01

6.12E-03

LEED BD+C: New Construction | v4 - LEED v4

Building product disclosure and optimization

9.71E+01

2.00E-01

Environmental product declarations

O Industry-wide (generic) EPD	½ product
V Product-specific Type III EPD	1 product

LEED BD+C: New Construction | v4.1 - LEED v4.1

Building product disclosure and optimization

Environmental product declarations

O Industry-wide (generic) EPD	1 product
Product-specific Type III EPD	1.5 products

Collaborative for High Performance Schools National Criteria

MW C5.1 – Environmental Product Declarations

S Third-party certified type III EPD

Green Globes for New Construction and Sustainable Interiors

Materials and resources

VC 3.5.1.2 Path B: Prescriptive Path for Building Core and Shell

VR 3.5.2.2 and SI 4.1.2 Path B: Prescriptive Path for Interior Fit-outs

BREEAM New Construction 2018

Mat 02 - Environmental impacts from construction products

Environmental Product Declarations (EPD)

.5 points

Multi-product specific EPD

Industry-average EPD

SM Transparency Report (EPD)™ + Material Health Overview™

 EPD
 LCA

 3rd-party reviewed
 ✓

 Transparency Report (EPD)

 3rd-party verified
 ✓

 Validity: 06/24/2024 – 06/24/2029

 TOTO – 20240624 – 002

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Self-declared

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Ecoform, LLC 11903 Black Road Knoxville, TN 37932 (865) 850-1883 www.ecoform.com

NSF International

P.O Box 130140 789 N.Dixboro Road Ann Arbor, MI 48105, USA www.nsf.org 734 769 8010



SUMMARY Reference PCR

SM Part B: Commercial toilets, v3.0

Regions; system boundaries North America; Cradle-to-grave

Functional unit One commercial toilet in an average commercial environment

LCIA methodology; LCA software; LCI database TRACI 2.1; SimaPro Analyst 9.5;

ecoinvent and USLCI databases

Public LCA

LCA background report of TOTO sanitary ceramic products -Chinaware CT725 & CT728, 2024 **TOTO USA** 1155 Southern Road Morrow, GA 30260 www.totousa.com

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² points



EPD additional content

Chinaware CT728CU

LCA results & interpretation

EPD additional content

Material heal

Data

Background This product-average plant-specific declaration was created by collecting production data from the India plant. All unit processes were modeled using primary data. Secondary data sources include those available in ecoinvent and USLCI databases. Literature data was used to fill any data gaps to complete the inventory.

In the manufacturing of the products, secondary materials such as scrap metals and metal bars used to hold the primary products in place were partially incorporated in the manufacturing of the primary products but were not considered due to a lack of background data in the LCA model.

Allocation Allocations of multi-input and multi-output processes follow a massbased approach in the collected data, which is the most appropriate for the unit processes modeled. Allocation approaches in the background data follow the ecoinvent methodology. No co-product allocations were made in the model.

Cut-off criteria for the inclusion of mass and energy flows are 1% of renewable primary resource (energy) usage, 1% nonrenewable primary resource (energy) usage, 1% of the total mass input of that unit process, and 1% of environmental impacts. The total of neglected input flows per module does not exceed 5% of energy usage, mass, and environmental impacts. The only exceptions to these criteria are substances with hazardous and toxic properties, which must be listed even when the given process unit is under the cut-off criterion of 1% of the total mass.

Non-ceramic parts in toilets include the spud nut and washer. All parts with a weight of >1% weight of all parts (excluding ceramic and packaging materials) are included in the LCA model; no substances considered to be hazardous or toxic according to local regulations are present in the product. A check was performed to ensure that the completeness of the overall material use is >99.0wt% of the finished product after cut-off, including the ceramic and packaging materials.

Data quality assessment

Precision: The precision of the data is considered high. Product engineers provided detailed bills of materials, and facility managers provided utility information for the manufacturing facilities. The raw material transportation distances were calculated based on the raw material manufacturers' addresses, extracted from the relevant SDS's. Proxy datasets were utilized in the LCA model when secondary data were not available, as shown in Appendix A in the published LCA background report.

Completeness: The data included is consider complete. The LCA model included all known material and energy flows. As pointed out in that section, no known flows above 1% were excluded and the sum of all excluded flows totals less than 5%, whether evaluated by mass, energy, or potential environmental impact.

Scenarios and additional technical information

Distribution [A4]

Plant location	Fairburn, GA
Distance (port of Savannah to plant)	406 km
Vehicle type	Diesel truck

In 2023, outbound shipments of CT728 from Fairburn were transported an average of 947 miles (1,524 km) by diesel truck and an average of 1,114 miles (1,793 km) by rail. The quantity transported by truck is 95%, and by rail 5%.

Installation [A5]

A 0.15kg wax ring was accounted for in this study. These are necessary for creating a seal between the toilet outlet and drain line.

Use stage [B1-B5]

The toilets are assumed to have a useful life of 30 years. As a result, an additional 1.5 products are included as replacements, with all life cycle modules considered, over the building's ESL of 75 years.

End-of-life stage [C1-C4]

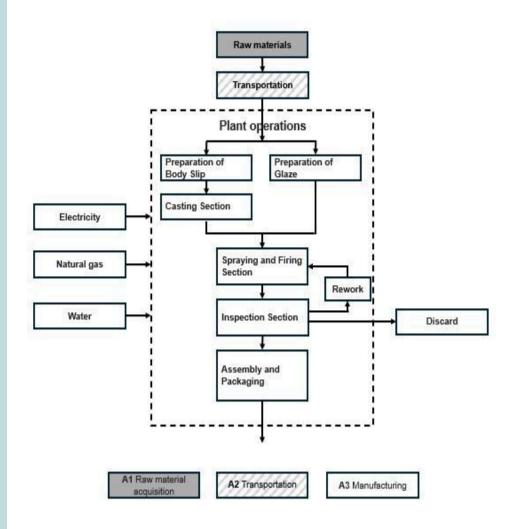
The model reflects the assumptions that toilets are 100% landfilled. The product is assumed to be transported 100 km via truck to final disposal.

However, it should be noted that many of the associated metal and plastic components follow the waste scenarios as listed in the table below. TOTO ceramic materials can be recycled as aggregate in several applications, although this is not currently common practice. Secondary materials, including shredded and sorted metal waste, are valuable goods that lose their status as waste after the sorting process. No additional waste processing is needed in that case, and no credits for material recovery are given.

Material	Potential waste scenario - Recycling	Potential waste scenario - Landfill			
Brass, zinc	70.5%	29.5%			
Ceramic	0.00%	100%			
Corrugated board, paper	66.5%	33.5%			
Pallet	14.5%	85.5%			
SBR, EPDM rubber, silicone rubber, ABS, POM	15.0%	85.0%			

Consistency: The consistency of the model is considered high. The bills of materials provided by the product engineers were developed for multiple internal departments use and are maintained regularly. The LCA practitioner also cross-referenced the installation documents and other relevant information to ensure consistency. Furthermore, modeling assumptions were consistent across the model, with preference given towards SimaPro data, where available.

Flow diagram



Product information

Product code	ASTM or ANSI product specification	Physical properties and technical information
CT728CU(V)(G)(X)	ASME A112.19.2/CSA B45.1 Certifications: IAPMO(cUPC)	Vitreous china plumbing fixture

Major system boundary exclusions

- Construction of major capital equipment
- Construction of water and wastewater infrastructure
- Maintenance and operation of support equipment
- Human labor and employee transport
- Manufacture and transport of packaging materials not associated with final product
- Energy consumption in warehouses, distribution centers, and retail facilities during the course of transport to the final customer
- Disposal of packaging materials not associated with final product
- Building operational energy and water use

Major assumptions and limitations

- Transportation of all raw materials with the mass above 1% of the cumulative mass of the model, products from vendors, is estimate based on rail lines, port information. The worst case scenario of the furthest distance from each factory to the manufacturing facility to transport kaolin with ocean freight method was considered.
- Water content of sludge was measured and reported; however, this measurement not performed routinely.
- Pallet use is assumed based on the average numbers per unit of product and reported pallet quantity of specific models.

LCIA results, resource use, output and waste flows, and carbon emissions & removals per functional unit

Parameter LCIA results	Unit	A1-A3	A4	A5	B1	В2	B 3	В4	B5-	C2	~~~	C 4	
LCIA results						52	в3	В4	В7, С1	C2	C3	C4	Total
Ozone depletion	kg CFC-11 eq	3.55E-06	3.64E-08	2.86E-08	0	2.48E-06	0	1.45E-05	0	6.46E-10	5.75E-09	8.01E-08	2.07E-05
Global warming	kg CO2	2.08E+02	1.26E+01	7.59E-01	0	3.96E+01	0	7.04E+02	0	3.66E-01	1.05E-01	4.83E-01	9.66E+02
Smog	eq kg O3 eq	8.06E+00	5.26E+00	1.01E+01	0	1.94E+00		9.52E+01	0	5.83E-02	1.01E+01	1.01E+01	1.41E+02
Acidification	kg SO2	4.76E-01	1.78E-01	2.84E-01	0	2.24E-01	0	3.73E+00	0	2.03E-02	2.84E-01	2.85E-01	5.46E+00
Eutrophication	eq kg N eq	7.86E-02	1.03E-02	1.89E-02	0	2.49E-02		3.94E-01	0	1.32E-04	1.80E-02	1.82E-02	5.63E-01
Respiratory	kg PM2.5												
effects	eq	4.39E-02	2.86E-03	2.98E-03	0	1.89E-02	0	4.30E-01	0	3.16E-05	2.99E-03	3.10E-03	5.05E-01
Additional environ	CTUh	3.00E-06	1.72E-07	9.16E-09	0	7.87E-07	0	1.05E-05	0	5.06E-09	9.85E-09	1.02E-08	1.45E-05
Non	CTUh	2.82E-05	1.61E-06	8.51E-08	0	7.73E-06	0	9.70E-05	0	4.72E-08	8.72E-08	9.19E-08	1.35E-04
carcinogenics Ecotoxicity	CTUe	1.08E+02	3.07E+01	1.56E+00	0	1.89E+01	0	7.04E+02	0	9.00E-01	1.55E+00	1.83E+00	8.67E+02
Fossil fuel	MJ	1.29E+02	2.21E+01	1.32E+00	0	1.09E+02	0	5.92E+02	0	6.47E-01	1.10E+00	1.79E+00	8.57E+02
depletion Resource use indic	surplus ators												
Renewable primary energy used as energy	MJ, LHV	3.61E+02	-2.46E+01	-2.39E+01	0	4.74E+01	0	1.04E+03	0	-2.43E+01	-6.42E+01	-2.49E+01	1.29E+03
carrier (fuel) Renewable primary													
resources with energy content used as material Total use of	MJ, LHV	1.28E+02	2.49E+01	2.49E+01	0	2.49E+01	0	4.75E+02	0	2.44E+01	6.43E+01	2.49E+01	7.91E+02
renewable primary resources with energy content	MJ, LHV	4.89E+02	3.45E-01	1.02E+00	0	7.23E+01	0	1.52E+03	0	1.05E-02	1.96E-02	3.42E-02	2.08E+03
Non-renewable primary resources used as an energy carrier (fuel)	MJ, LHV	1.47E+03	1.67E+02	8.84E+00	0	1.00E+03	0	6.20E+03	0	3.62E+00	8.27E+00	1.24E+01	8.87E+03
Non-renewable primary resources with energy content used as material	MJ, LHV	6.77E+00	1.32E+00	1.32E+00	0	1.32E+00	0	2.00E+01	0	1.32E+00	0	1.32E+00	3.34E+01
Total use of non- renewable primary resources with energy content	MJ, LHV	1.47E+03	1.68E+02	1.02E+01	0	1.00E+03	0	6.22E+03	0	4.93E+00	8.27E+00	1.37E+01	8.90E+03
Secondary	kg	0	0	0	0	0	0	0	0	0	0	0	0
materials Renewable													
secondary fuels	MJ, LHV	0	0	0	0	0	0	0	0	0	0	0	0
Non-renewable secondary fuels	MJ, LHV	0	0	0	0	0	0	0	0	0	0	0	0
Recovered energy	MJ, LHV	0	0	0	0	0	0	0	0	0	0	0	0
Use of net fresh	m3	5.75E-05	1.50E-03	1.03E-02	0	8.37E-04	0	1.09E-02	0	4.33E-04	9.22E-03	4.87E-04	3.37E-02
water resources Output flows and w					-		-		-				
Hazardous waste	kg	3.38E-03	0	0	0	0	0	0	0	0	0	0	3.38E-03
disposed Non-hazardous	ka	2.005+01	1205+00	1 425+00	0	2.93E+01	0	1225-02	0	E 40E 01	0	2 595 101	2 205-02
waste disposed High-level radioactive	kg	2.99E+01	1.20E+00	1.43E+00	0	2.93E+01	0	1.32E+02	0	5.40E-01	0	2.58E+01	2.20E+02
waste, conditioned, to final repository Intermediate- and	kg	5.82E-03	4.43E-05	2.02E-04	0	3.81E-03	0	2.29E-02	0	9.60E-07	1.15E-05	4.06E-06	3.28E-02
low-level radioactive waste, conditioned, to final repository	kg	3.47E-05	2.89E-07	9.98E-08	0	8.86E- 06	0	1.18E-04	0	9.18E-09	2.75E-08	2.26E-08	1.62E-04
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	0	0
Materials for	kg	0	0	0	0	2.93E+01	0	4.49E+01	0	2.20E-01	2.20E-01	2.20E-01	7.49E+01
recycling Materials for													
energy recovery	kg	0	0	0	0	0	0	0	0	0	0	0	0
Exported energy	MJ, LHV	0	0	0	0	0	0	0	0	0	0	0	0
Carbon emissions a Biogenic Carbon Removal from Product	and remova	s 0	0	0	0	0	0	0	0	0	0	0	0
Biogenic Carbon Emission from Product	kg CO2	0	0	0	0	0	0	0	0	0	0	0	0
Biogenic Carbon Removal from Packaging	kg CO2	1.43E+00	0	0	0	0	0	0	0	0	0	0	1.43E+00
Biogenic Carbon Emission from Packaging	kg CO2	0	0	1.43E+00	0	0	0	0	0	0	0	0	1.43E+00
Biogenic Carbon Emission from Combustion of Waste from Renewable Sources Used in Production Processes	kg CO2	0	0	0	0	0	0	0	0	0	0	0	0
Calcination Carbon Emissions	kg CO2	0	0	0	0	0	0	0	0	0	0	0	0
Carbonation Carbon Removals	kg CO2	0	0	0	0	0	0	0	0	0	0	0	0
Carbon Emissions from Combustion of Waste from Renewable and Non-Renewable Sources used in Production Processes	kg CO2	0	0	0	0	0	0	0	0	0	0	0	0





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SUMMARY

Reference PCR SM Part B: Commercial toilets, v3.0

Regions; system boundaries North America; Cradle-to-grave

Functional unit

One commercial toilet in an average commercial environment

LCIA methodology; LCA software; LCI database

TRACI 2.1; SimaPro Analyst 9.5; ecoinvent and USLCI databases

Public LCA

LCA background report of TOTO sanitary ceramic products -Chinaware CT725 & CT728, 2024

TOTO USA 1155 Southern Road Morrow, GA 30260

www.totousa.com

Contact us



LCA & material health results & interpretation

Chinaware CT728CU

LCA results & interpretation

additional con

Material health

Evaluation programs

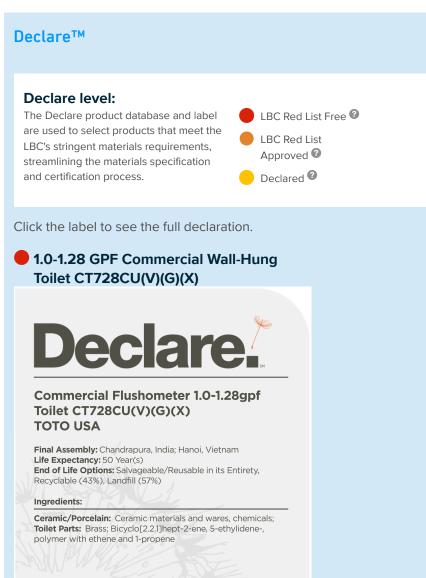
Declare

Declare labels are issued to products disclosing ingredient inventory, sourcing, and end of life options. Declare labels are based on the Manufacturers Guide to Declare, administered by the International Living Future Institute.

How it works

Material ingredients are inventoried and screened against the Living Building Challenge (LBC) Red List which represents the 'worst in class' materials, chemicals, and elements known to pose serious risks to human health and the greater ecosystem.

Assessment scope and results



What's in this product and why

Declare level

'Red List Free' is awarded to products when no materials on the Living Building Challenge's Red List are in the product.

Red List materials

No Red List materials are present in the toilet.

Where it goes at the end of its life

TOTO encourages consumers to recycle their used toilet and toilet parts. Contact your local municipality for recycling programs.

How we're making it healthier

This commercial wall-hung toilet is designed to be used with the TOTO EcoPower® Toilet Flush Valve. The EcoPower technology enables the flush valve to operate off the energy grid, and it requires no routine battery replacement. This technology helps to reduce pollution and hazardous waste, thereby mitigating human health impacts.

See how we make it greener



References

Declare

COMMERCIAL FLUSHOMETER 1.0-1.28GPF TOILET CT728CU(V)(G)(X)

Manufacturer's Guide to Declare

A comprehensive guide providing information about the program, the assessment methodology, how to submit material data to obtain a Declare label and how they are used to meet the Health & Happiness and Materials Petals of the Living Building Challenge.

Rating systems

Credit value option	S	1 product each
1. Reporting	O 2. Optimization	3. Supply Chain Optimization
LEED BD+C: Materials and Material Ing	d resources	on v4.1 - LEED v4.1
Credit value option	S	1 product each
🔮 1. Reporting	2. Optimization	3. Supply Chain Optimization
Materials pe	ng Challenge tals imperatives e () 12. Responsible Indu	stry () 13. Living Economy Sourcing
Materials pe 10. Red List Fre WELL Buildin Air and Minc	tals imperatives e () 12. Responsible Indu ng Standard® d Features	stry 🔿 13. Living Economy Sourcing
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Materials pe 10. Red List Fre WELL Buildin Air and Mino X07 Materials T X08 Materials C Collaborative Criteria EQ C7.1 Materials	tals imperatives e 12. Responsible Indu ng Standard® Features Transparency Optimization e for High Perform erial Health Discle	mance Schools National
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SM Transparency Report (EPD)™ + Material Health Overview™

EPD

3rd-party reviewed

This environmental product declaration (EPD) was externally

SUMMARY

ally Reference PCR

TOTO USA 1155 Southern Road Morrow, GA 30260

Transparency Report (EPD)

LCA

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3rd-party verified

Validity: 06/24/2024 - 06/24/2029 TOTO - 20240624 - 002

Material MATERIAL HEALTH evaluation verified by Jack Geibig (Ecoform) on behalf of NSF according to ISO 14044; ISO 21930:2017; SM Part A: LCA calculation rules and report requirements, 2023; SM Part B: Commercial Toilets; and ISO 14025:2006.

In accordance with ISO 14044 and the referenced PCR, the life cycle assessment was conducted by Sustainable Minds and critically reviewed by Jack Geibig (Ecoform) on behalf of NSF.

Ecoform, LLC 11903 Black Road Knoxville, TN 37932 (865) 850-1883

NSF International P.O Box 130140 789 N.Dixboro Road Ann Arbor, MI 48105, USA www.nsf.org 734 769 8010



m) on SM Part B: Commercial toilets, v3.0

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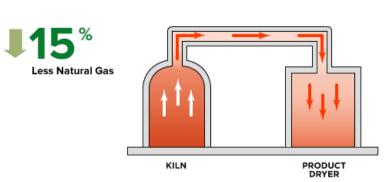
How we make it greener

Chinaware CT728CU

Collapse all

PRODUCTION

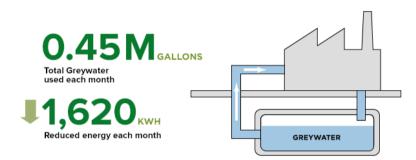




Waste heat from the kilns is routed to the product dryer. This reduces 15% natural gas consumption.



TOTO is taking additional steps at its other facilities, outside of Vietnam, Indonesia, and India, to reduce potential environmental impacts. For example, TOTO's Morrow plant matches 100% of its electricity usage through Georgia Power Simple Solar and helps grow solar energy. 14 million kilowatt hours of green energy helps reduce 18.5 million pounds of carbon dioxide equivalents each year.



In another example of TOTO's energy savings outside of Vietnam and Indonesia, 0.45 million gallons per month of greywater is used in TOTO Morrow's operations. 1,620 of kWh in energy per month is reduced due to less potable water.



CONSTRUCTION







One-piece toilets are shipped with every other toilet upside down, increasing the fill rate of a truck trailer and cutting transportation cost in half.



UPS parcel shipments are carbon neutral. TOTO is a registered SmartWay[®] Transport Partner.







The dual flush system reduces water in the use phase.



TOILETS

CONVENTIONAL TOTO G-MAX TOILETS TOILETS

TOTO 1G TOILETS

Utilizing the same proven engineering as our legendary 1.6 GPF G-Max flushing system, the 1.28 GPF E-Max and 1.0 GPF ultra-low flushing systems, such as Tornado Flush™ and Siphon Jet Flush, reinforce TOTO's performance reputation while offering an additional water savings of 20% and 38% respectively.

SM Transparency Report (EPD)™ + Material Health Overview™

EPD	LCA		
3rd-party reviewed	<		
Transparency I	Report (EPD)		
3rd-party verified	<		
Validity: 06/24/2024 – 06/24/2029 TOTO – 20240624 – 002			
MATERIAL HEALTH	Material evaluation		
Self-declared	S		

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NSF International

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