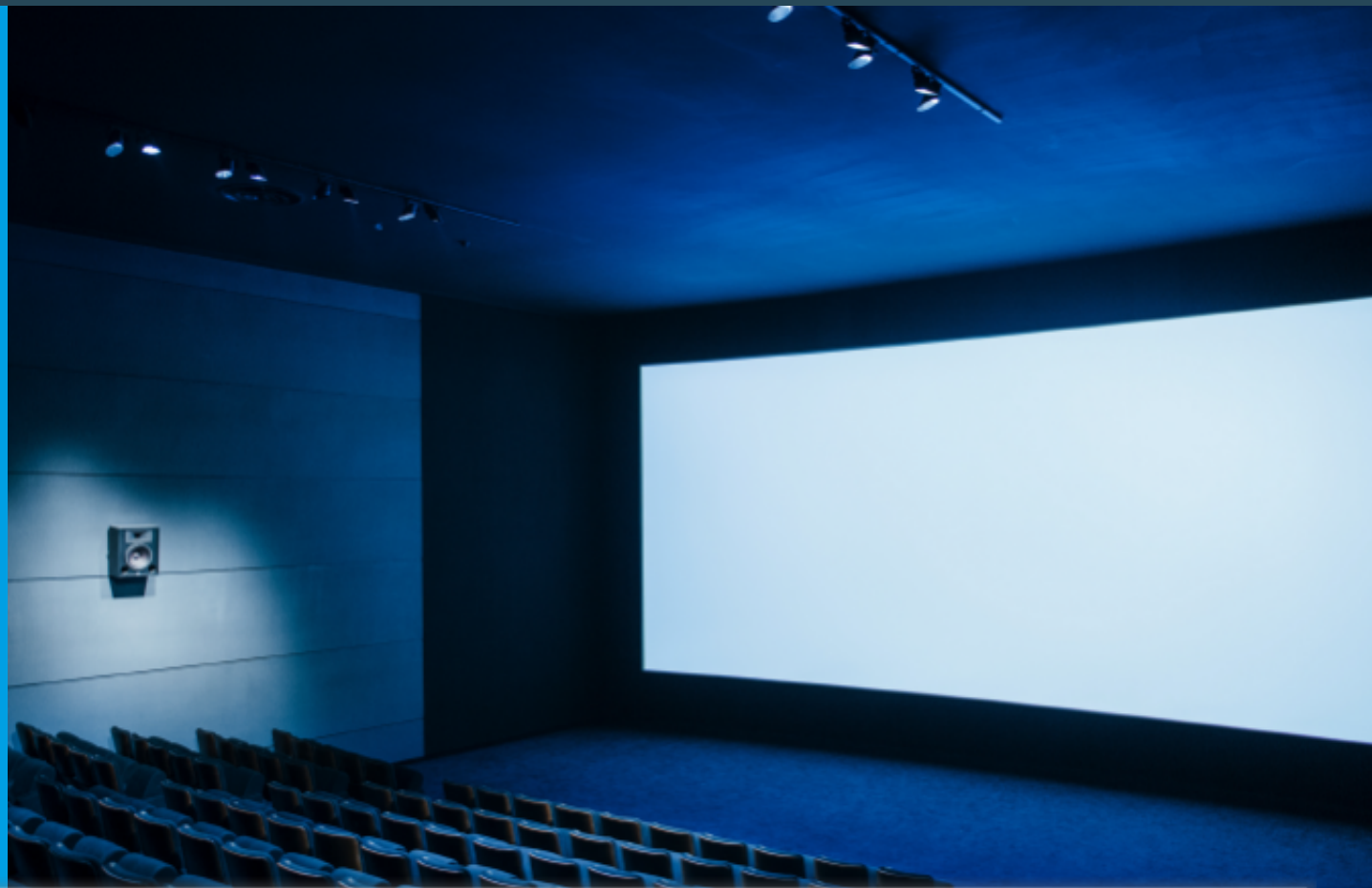




Acoustical Smooth Board with ECOSE® Technology

Knauf Insulation Acoustical Smooth Board is a 6.0 PCF thermal and acoustical insulation product made from inorganic glass fibers preformed into boards with ECOSE Technology. The board is smooth on one side with precision cut tolerances.



Performance dashboard

Features & functionality

Provides acoustical and thermal insulation to walls and ceilings of theaters, auditoriums, office spaces, etc.

Significantly reduces noise through outstanding sound absorption

Acoustical Smooth Board with ECOSE® Technology provides a smooth surface appearance.

Visit Knauf for more product information
[Acoustical Smooth Board with ECOSE® Technology](#)

Environment & materials

Improved by:

Utilization of recycled glass

Knauf's original bio-based ECOSE® binder technology

Optimized compression packaging

Certification & rating systems:

Declare, Red List Free

UL GREENGUARD Gold certified

UL Validated recycled content

UL Validated formaldehyde-free

Audited, European Certification Board for Mineral Wool Products exoneration process

ASTM C612; Type IA and Type IB

MasterFormat® 07 21 13
Acoustical Smooth Board [Guide Spec](#),
[Technical Data Sheet](#)
For spec help, [contact us](#) or call 317 421 8727

[See LCA, interpretation & rating systems](#)

[See materials, interpretation & rating systems](#)



SM Transparency Report (EPD)™ + Material Health Overview™

| EPD | LCA |
|---|---------------------|
| 3rd party verified | ✓ |
| Transparency Report (EPD) | |
| 3rd party verified | ✓ |
| Validity: 12/12/23 – 12/12/28 KNA – 12122023 – 006 | |
| MATERIAL HEALTH | Material evaluation |
| Self-declared | ✓ |

This environmental product declaration (EPD) was externally verified by **Harmony Environmental, LLC**, according to **ISO 21930:2017; UL Part A; UL Part B for Building Envelope Thermal Insulation Products; and ISO 14025:2006.**

Harmony Environmental, LLC
16362 W. Briarwood Ct.
Olathe, KS 66062
www.harmonyenviro.com
(913) 780-3328



SUMMARY

Reference PCR

UL Part B: Building Envelope Thermal Insulation v2.0

Regions; system boundaries

North America; Cradle-to-grave

Functional unit / ESL:

1 m² installed insulation material, packaging included, with thickness that gives average thermal resistance of R_{si} = 1m²·K/W over an estimated service life (ESL) of 75 years

LCIA methodology: TRACI 2.1

LCA software; LCI database
LCA for Experts v10.7; LCA for Experts 2023

In accordance with ISO 14044 and the reference PCR, this life cycle assessment was conducted by Sustainable Minds and verified by Harmony Environmental, LLC.

Public LCA:

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Contact us

LCA results & interpretation

Acoustical Smooth Board

Shelbyville, IN

EPD additional content

Material health

Scope and summary

- Cradle to gate ○ Cradle to gate with options Cradle to grave

Application

Acoustical Smooth Board is a versatile product fitting for a variety of acoustical applications such as office partitions, interior panels, and sound baffles.

Functional unit

One square meter of installed insulation material, packaging included, with a thickness that gives an average thermal resistance of R0i = 1m²·K/W with a building service life of 75 years.

Reference service life: 75 years when installed per manufacturer's instructions Reference flow: 3.56 kg of product, at a thickness of 0.0320 m to achieve the functional unit. (ASTM C518)

Manufacturing data

Reporting period: January 2022 – December 2022 Location: Shelbyville, IN

Default installation, packaging, and disposal scenarios

At the installation site, insulation products are unpackaged and installed. Staples may be used to install board products. The potential impact of the staples is assumed to be negligible since their use is spread out over hundreds of pieces; therefore, they were not included in the model.

No material is assumed to be lost or wasted. Scraps are typically used to fill corners or crevices. Plastic packaging waste is disposed (9% to recycling, 68% to landfill, and 17% to incineration), paper-based packaging waste is disposed (68% to recycling, 20% to landfill, and 5% to incineration), and no maintenance or replacement is required over the life of the building. After removal, the insulation is assumed to be landfilled. Insulation and packaging waste are assumed to be transported 100 miles for disposal.

What's causing the greatest impacts

All life cycle stages

The manufacturing stage dominates all impact categories except ozone depletion, where the raw material acquisition stage takes precedence. The energy required to melt the glass and produce the glass fibers is the largest contributor to the manufacturing stage. The impact of the raw material acquisition stage is mostly due to the batch and binder materials. The contributions to outbound transportation are caused by the use of trucks and rail transport. The only impacts associated with installation and maintenance are due to the disposal of packaging waste, which is the smallest contributor of all the stages. At the end of life, insulation is manually removed from the building and landfilled. For all products, waste is dominated by the final disposal of the product. Non-hazardous waste accounts for waste generated during manufacturing and installation.

Raw materials acquisition and transportation

The raw material acquisition stage is the second highest contributor for most impact categories, but ozone depletion potential is almost entirely generated from this stage. The raw materials acquisition stage impact is largely due to the borax, manganese oxide, and soda ash in the batch and the sugars in the binder. Third-party verified ISO 14040/44 secondary LCI data sets contribute more than 80% of the total impacts to ozone depletion.

Manufacturing stage

The manufacturing stage has the most significant contribution to all impact categories, primarily due to the energy required to melt the glass and produce the glass fibers. Since some batch ingredients significantly contribute to the respiratory effects category, they can lead to higher impact results in the raw materials acquisition stage. However, since sand and borax are melted in the oven with the other batch materials, they are not released into the air as fine particulates. Therefore, the calculated potential impacts as shown in the results tables are likely much larger than the actual impacts in the raw material acquisition stage. This implies that the manufacturing stage may have a greater share of the impact than what is displayed in the total impacts by life cycle stage.

Distribution

Outbound transportation is the third highest contributor to smog impacts.

End of life

The end-of-life impacts are largely due to landfilling of the product after it has been removed from the building and transported to a landfill. Since materials are assumed to be landfilled at the end of life rather than incinerated or reused/recycled, no materials are available for energy recovery or reuse/recycling.

Embodied carbon

Embodied carbon can be defined as the cradle-to-gate (A1-A3) global warming potential impacts. The total embodied carbon per functional unit of Acoustical Smooth Board manufactured in Shelbyville, IN is 6.07E+00 kg CO2-eq per functional unit.

How we're making it greener

Knauf Insulation North America (KINA) is committed to providing products that conserve energy and preserve natural resources.

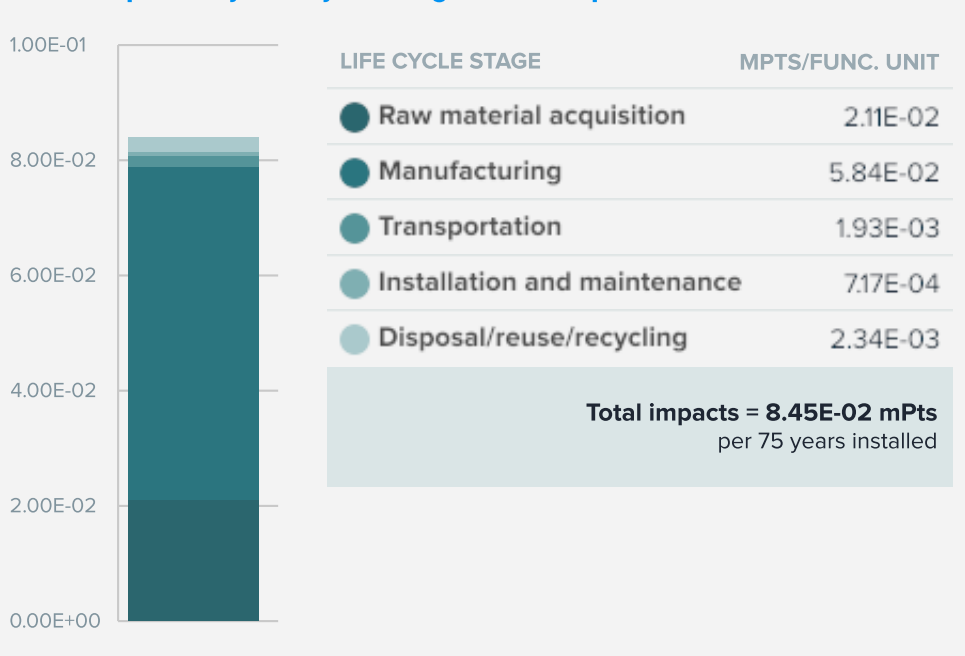
- Our products with ECOSE® Technology contain a bio-based binder adhesive instead of a fossil fuel-based binder.
Our fiberglass contains on average over 60% recycled glass, which requires about 20% less energy required to form glass fibers, and results in about 25% reduction in embodied carbon.
Our glass is audited by a 3rd party to ensure biosoluble chemistry from a health and safety standpoint.

See how we make it greener

Material composition greater than 1% by weight

Table with 3 columns: PART, MATERIAL, %WT. Rows include Batch, Binder, and Packaging with materials like Cullet, Sand, Borates, Soda ash, Feldspar, Limestone, Oxides, Water, Sugars, Additives, Plastic, and Cardboard.

Total impacts by life cycle stages [mPts/per func unit]



LCA results

Table with 6 columns: LIFE CYCLE STAGE, RAW MATERIAL ACQUISITION, MANUFACTURING, TRANSPORTATION, INSTALLATION AND MAINTENANCE, DISPOSAL/ REUSE/ RECYCLING. Includes information modules and small images for each stage.

SM Single Score Learn about SM Single Score results

Table showing impacts per 1 square meter of insulation material for each life cycle stage: Raw material acquisition (2.11E-02), Manufacturing (5.84E-02), Transportation (1.93E-03), Installation and maintenance (7.17E-04), Disposal/reuse/recycling (2.34E-03).

TRACI v2.1 results per functional unit (Acoustical Smooth Board - Shelbyville, IN)

Table with 6 columns: LIFE CYCLE STAGE, RAW MATERIAL ACQUISITION, MANUFACTURING, TRANSPORTATION, INSTALLATION AND MAINTENANCE, DISPOSAL/ REUSE/ RECYCLING. Includes sections for Ecological damage, Human health damage, and Additional environmental information.

References

- LCA Background Report
ISO 14025, "Sustainability in buildings and civil engineering works -- Core rules for environmental product declarations of construction products and services"
ISO 21930:2017 serves as the core PCR along with UL Part A.
UL Part A: Life Cycle Assessment Calculation Rules and Report Requirements v4.0
UL Part B: Building Envelope Thermal Insulation EPD Requirements, v2.0
UL Environment General Program Instructions v2.4, July 2018 (available upon request)

Download PDF SM Transparency Report / EPD

SM Transparency Reports (TR) are ISO 14025 Type III environmental declarations (EPD) that enable purchasers and users to compare the potential environmental performance of products on a life cycle basis.

Rating systems

The intent is to reward project teams for selecting products from manufacturers who have verified improved life-cycle environmental performance.

LEED BD+C: New Construction | v4 - LEED v4

Building product disclosure and optimization

Environmental product declarations

- Industry-wide (generic) EPD 1/2 product
Product-specific Type III EPD 1 product

LEED BD+C: New Construction | v4.1 - LEED v4.1

Building product disclosure and optimization

Environmental product declarations

- Industry-wide (generic) EPD 1 product
Product-specific Type III EPD 1.5 product

Collaborative for High Performance Schools National Criteria MW C5.1 - Environmental Product Declarations

- Third-party certified type III EPD 2 point

Green Globes for New Construction and Sustainable Interiors Materials and resources

- NC 3.5.1.2 Path B: Prescriptive Path for Building Core and Shell
NC 3.5.2.2 and SI 4.1.2 Path B: Prescriptive Path for Interior Fit-outs

BREEAM New Construction 2018

Mat 02 - Environmental impacts from construction products

Environmental Product Declarations (EPD)

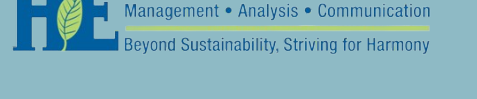
- Industry-average EPD .5 point
Multi-product specific EPD .75 points
Product-specific EPD 1 point

SM Transparency Report (EPD)™ + Material Health Overview™

Table with 2 columns: EPD, LCA. Rows include 3rd party verified, Validity, and MATERIAL HEALTH.

This environmental product declaration (EPD) was externally verified by Harmony Environmental, LLC, according to ISO 21930:2017; UL Part A; UL Part B for Building Envelope Thermal Insulation Products; and ISO 14025:2006.

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SUMMARY
Reference PCR
UL Part B: Building Envelope Thermal Insulation v2.0
Regions; system boundaries
Functional unit / ESL:
LCIA methodology: TRACI 2.1
LCA software; LCI database

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Contact us

LCA & material health results & interpretation

Acoustical Smooth Board

Shelbyville, IN

EPD additional content

Material health

Evaluation programs

Declare

Declare labels are issued to products disclosing ingredient inventory, sourcing and end of life options. Declare labels are based on the Manufacturers Guide to Declare, administered by the International Living Future Institute.

How it works

Material ingredients are inventoried and screened against the [Living Building Challenge](#) (LBC) Red List which represents the 'worst in class' materials, chemicals, and elements known to pose serious risks to human health and the greater ecosystem.

Assessment scope and results

Declare™

Inventory threshold: 100ppm

Declare level:

The Declare product database and label are used to select products that meet the LBC's stringent materials requirements, streamlining the materials specification and certification process.

- LBC Red List Free [?]
- LBC Red List Approved [?]
- Declared [?]

Click the label to see the full declaration.

● Acoustical Smooth Board



What's in this product and why

Declare level

ECOSE® Technology have no Red List chemicals. The Red List is a list of chemicals that are not allowed in Living Building Challenge buildings. Being Red List free is our design benchmark at Knauf Insulation North America (KINA). KINA products utilize a bio-based binder chemistry derived from corn that is formaldehyde-free and more interior friendly than phenol-formaldehyde (P/F) systems. This technology transformed the industry, moving away from P/F systems and toward bio-based binder adhesive systems.

ECOSE® Technology avoids the 800+ chemicals of the Living Building Challenge Red List. This is primarily because of its bio-based binder adhesive chemistry which is based on dextrose or high fructose corn syrup, instead of phenol-formaldehyde, which is a chemical of concern on the Red List. Our ECOSE® binder allows KINA products to be validated by the UL Environment as formaldehyde-free.

What's in the product and why

Knauf Insulation North America (KINA) led the industry in bio-based development to avoid phenol and formaldehyde in our processes beginning in 2008. This development was likely the largest green chemistry disruption in our industry. Today, our competitors have followed or are striving to meet this benchmark.

The primary ingredient in KINA fiberglass products is recycled glass. While recycled content may vary, on average it is currently greater than 60% by weight. The second largest content is silica sand. The third largest ingredient is corn-based syrup (dextrose or fructose). As a result of using plant-based binders, the VOC profile of this product is very interior friendly.

Where it goes at the end of its life

We ensure our glass formulations have no serious health concerns by allowing our processes to be audited to meet European Certification Board (EUCEB) biosolubility requirements.

How we're making it healthier

Knauf Insulation North America (KINA) engages very closely with its vendors to eliminate and avoid chemicals of concern.

- KINA leads the fiberglass industry in the most Red List Free products.
- KINA products are certified for indoor air quality and meet the most stringent emission requirements from UL Environment through the Greenguard certification program.
- KINA products are Certified Formaldehyde Free by UL Environment.

[See how we make it greener](#)

References

Declare

[ACOUSTICAL BOARD SMOOTH](#)

Manufacturer's Guide to Declare

A comprehensive guide providing information about the program, the assessment methodology, how to submit material data to obtain a Declare label and how they are used to meet the Health & Happiness and Materials Petals of the Living Building Challenge.

Rating systems

LEED BD+C: New Construction | v4 - LEED v4

Building product disclosure and optimization
Material Ingredients

Credit value options 1 product each

1. Reporting 2. Optimization 3. Supply Chain Optimization

LEED BD+C: New Construction | v4.1 - LEED v4.1

Materials and resources
Material Ingredients

Credit value options 1 product each

1. Reporting 2. Optimization 3. Supply Chain Optimization

Living Building Challenge Materials petals imperatives

10. Red List Free 12. Responsible Industry 13. Living Economy Sourcing

WELL Building Standard® Air and Mind Features

X07 Materials Transparency

X08 Materials Optimization

Collaborative for High Performance Schools National Criteria

EQ C7.1 Material Health Disclosures

Performance Approach 2 points

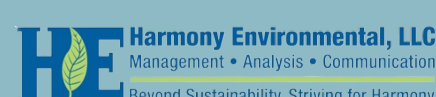
Prescriptive Approach 2 points

SM Transparency Report (EPD)™ + Material Health Overview™

| EPD | LCA |
|--|-------------------------------------|
| 3rd party verified <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| Transparency Report (EPD) | |
| 3rd party verified <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| Validity: 12/12/23 – 12/12/28 KNA – 12122023 – 006 | |
| MATERIAL HEALTH | Material evaluation |
| Self-declared <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |

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SUMMARY

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UL Part B: Building Envelope Thermal Insulation v2.0

Regions; system boundaries
North America; Cradle-to-grave

Functional unit / ESL:
1 m² installed insulation material, packaging included, with thickness that gives average thermal resistance of R_{si} = 1m²·K/W over an estimated service life (ESL) of 75 years

LCIA methodology: TRACI 2.1

LCA software; LCI database
LCA for Experts v10.7; LCA for Experts 2023

In accordance with ISO 14044 and the reference PCR, this life cycle assessment was conducted by Sustainable Minds and verified by Harmony Environmental, LLC.

Public LCA:
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One Knauf Drive
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317 398 4434

Contact us

How we make it greener

Acoustical Smooth Board

Collapse all

RAW MATERIALS ACQUISITION



Utilize recycled content

By leveraging recycled content, we reduce the energy required to form glass fibers.

- We use about 10 railcars of recycled glass per day.



MANUFACTURING

Lead green chemistry efforts

Following the launch of our ECOSE® Technology in 2008, we had transformed most of our products and processes to this new technology. Using our bio-based ECOSE® Technology has removed phenol and formaldehyde from our stack emissions. This initiative not only established Knauf Insulation North America in a leadership position, but it had a transformative impact on our industry in general.



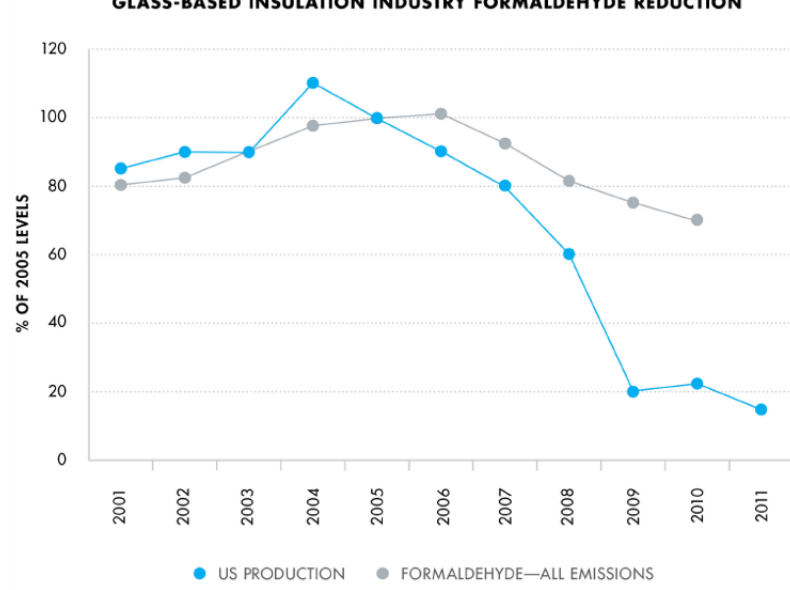
Reduce scrap generation and energy consumption

Continuous improvement is the methodology we utilize to engage the entire Knauf team in our manufacturing excellence and sustainability journey.

Knauf Insulation, comprised of Knauf Insulation North America (KINA) and Knauf Insulation Europe, Middle East, Asia, Asia Pacific (KI EMEA & APAC), share an overall global certification for ISO 45001 Health & Safety, ISO 14001 Environmental, ISO 50001 Energy, and ISO 9001 Quality through a third-party Certification Body.

Our Continuous Improvement Program, with all its tools and systems associated with it, provide a formal process where we are constantly monitoring our manufacturing and sustainability Key Performance Indicators (KPIs) with an eye towards improvement. This Continuous Improvement centric management system has proven to be effective in improving our sustainability by reducing scrap generation and energy consumption.

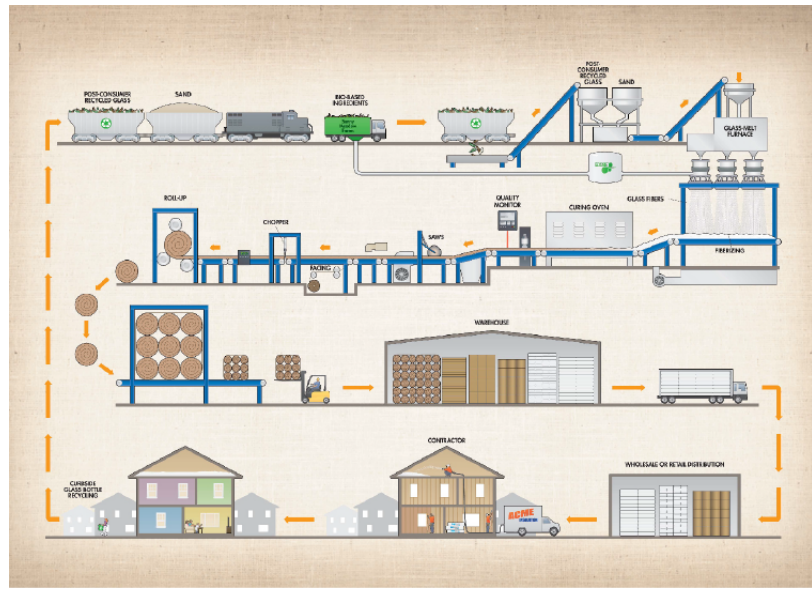
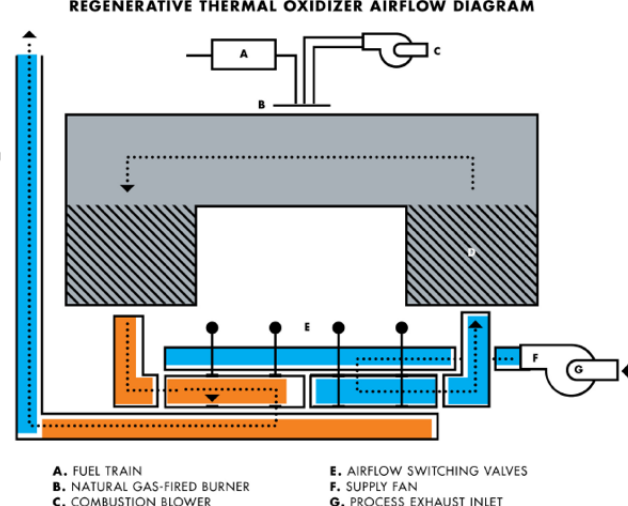
GLASS-BASED INSULATION INDUSTRY FORMALDEHYDE REDUCTION



Green manufacturing Processes

Regenerative thermal oxidizers We use regenerative thermal oxidizers (RTO) to capture and recycle much of the energy we use to cure our products. RTO is equipment used for the treatment of exhaust air. Our ovens exhaust into a ceramic heat exchange media to capture and reuse the heat in the exhausted air. Therefore, the amount of energy required to cure our product is reduced substantially.

REGENERATIVE THERMAL OXIDIZER AIRFLOW DIAGRAM



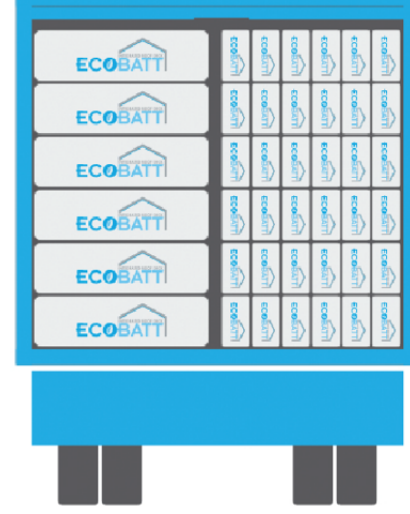
TRANSPORTATION



Leverage compression packaging

Glass is a high modulus material, which helps to facilitate compression packaging. We compress our insulation to fit up to five times more product on every truck, thereby reducing the amount of deliveries that need to be made, which saves time and emissions from transportation.

WE COMPRESS OUR INSULATION TO FIT UP TO 5X MORE PRODUCT ON EVERY TRUCK.



INSTALLATION AND MAINTENANCE



Be confident in glass fiber's safety

In the past, a label regarding the carcinogenic potential of insulation made from glass fibers was required on all packaging. Following forty years of research, fiberglass has been exonerated entirely. Our fiberglass is comprised of fibers that are biosoluble, meaning that the fibers dissolve in the body in a short period of time and exit the body with normal bodily functions. The scrutiny fiberglass has undergone is now seen as proof of its safety.

Meet and exceed green standards

GREENGUARD certified On the forefront of indoor air quality, Knauf Insulation North America had the first GREENGUARD certified product in 2002. This achievement led us to understand the impact our formaldehyde-free products could have on the indoor environment. The formaldehyde-free claim is third party validated by UL Environment.

3rd Party UL Environmental Claim Validation states that Knauf Insulation products manufactured in North America contain an average of 61% recycled content, consisting of 20% post-consumer and 41% pre-consumer recycled glass.

EUCEB tested Glass fiber is a widely studied building material. All of our processes and formulations are voluntarily third-party audited for compliance with the health and safety exonerated criteria for glass and rock based fiber through the European Certification Board for Mineral Wool Products (EUCEB) exonerated process. This guarantees the formulations are biosoluble and pose no health concerns. Having over 35 years of research behind its safety, fiberglass products have been thoroughly evaluated and therefore we believe it is one of the safest building materials available today.



Green building rating systems

Our products offer a vast array of potential credits for major green building rating systems, including: WELL, LEED v4, International Green Construction Code, Green Guide for Health Care, NAHB Green Building Standard, and more.

Visit the [green building rating systems page](#) to see all the credits you can earn using Manson and Knauf Insulation products

Green building rating system credits

Find out all the credits you can earn with Knauf products.

[Learn more](#)

DISPOSAL



Promote Recycling

By taking a comprehensive approach of the benefits of recycling, Knauf Insulation North America advocates and promotes local recycling initiatives as well as actively participates in state and local government policy development. In addition, as a member of the North American Insulation Manufacturers Association (NAIMA) and Glass Recycling Coalition (GRC), we encourage regulatory and legislative initiatives that focus on glass recycling infrastructure deployment to increase the availability of post-consumer recycled glass.



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